



U.S. Patent No. 6,504,928
(Toyooka)

FIG. 5

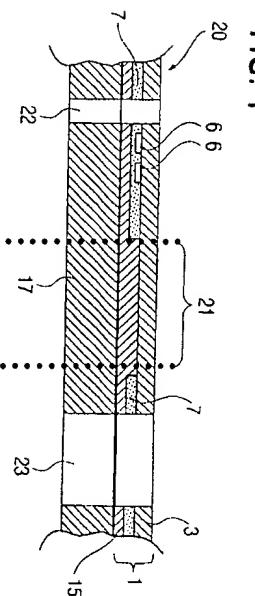
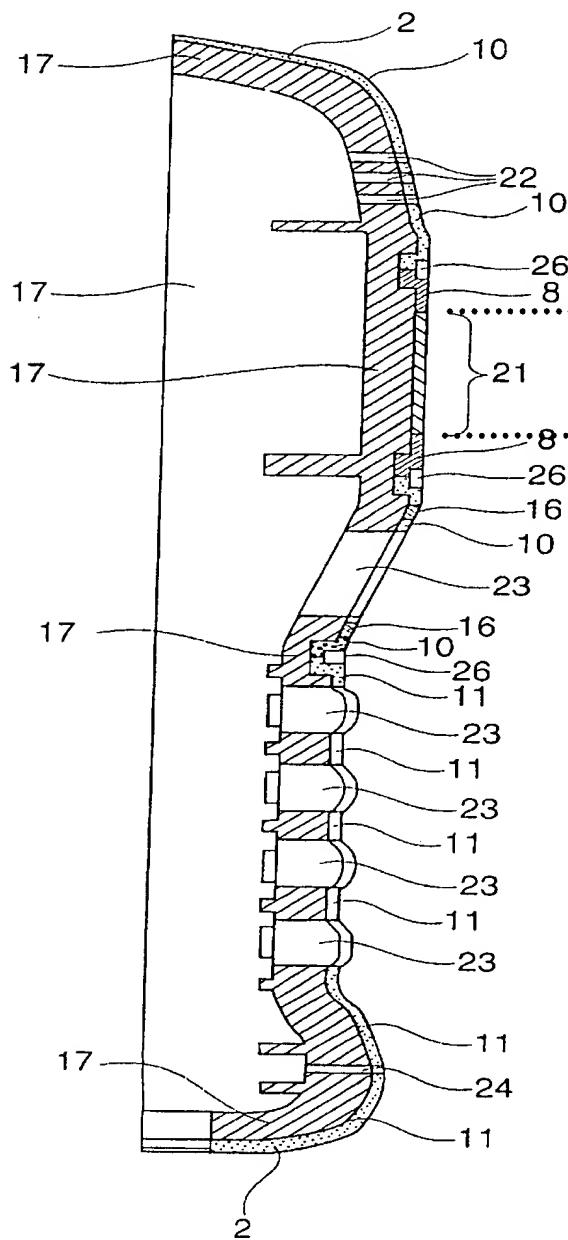
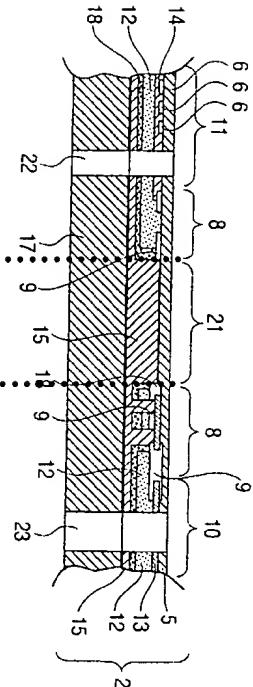
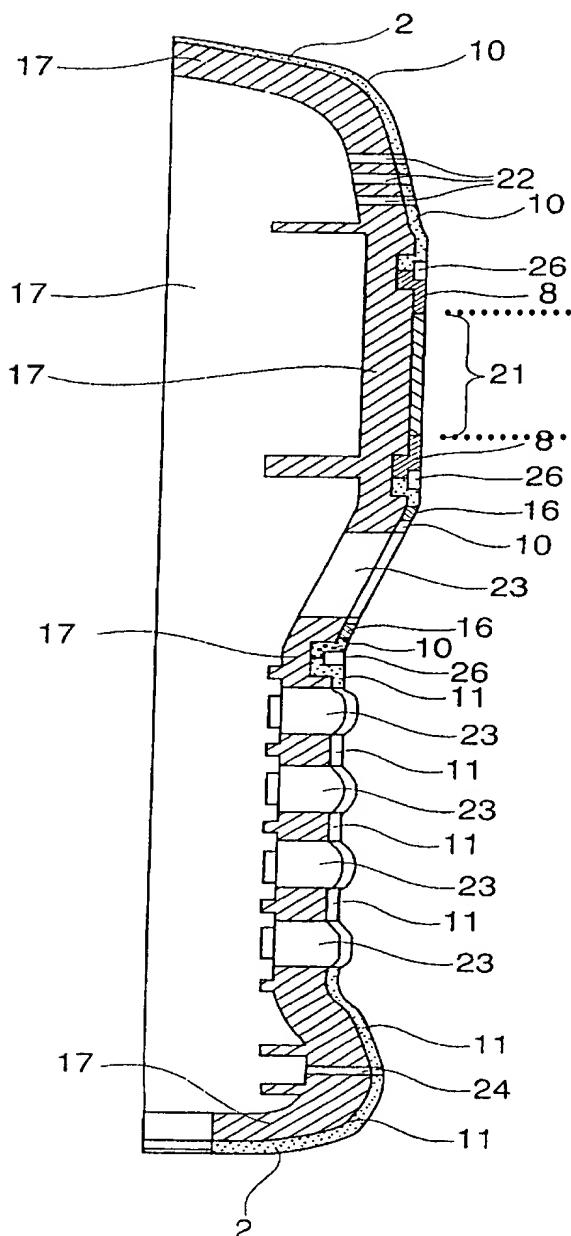


FIG. 1

- 1 Foil decorating layer
- 3 Base film
- 6 Symbol layer
- 8 Black color-hiding portion
- 15 Adhesive layer
- 17 Transparent molded article
- 21 Transparent display window
- 22 Voice output through-hole
- 23 Push button through-hole

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FIG. 5



- 1 Foil decorating layer
- 2 Transfer layer
- 6 Symbol layer
- 8 Black color-hiding portion
- 15 Adhesive layer
- 17 Transparent molded article
- 21 Transparent display window
- 22 Voice output through-hole
- 23 Push button through-hole

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FIG. 5

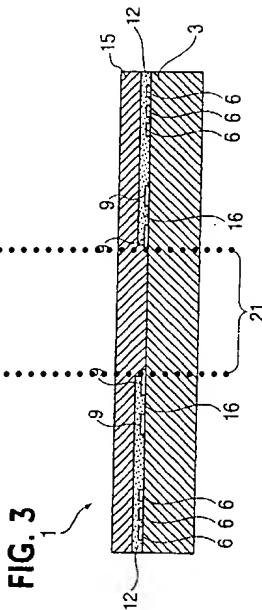
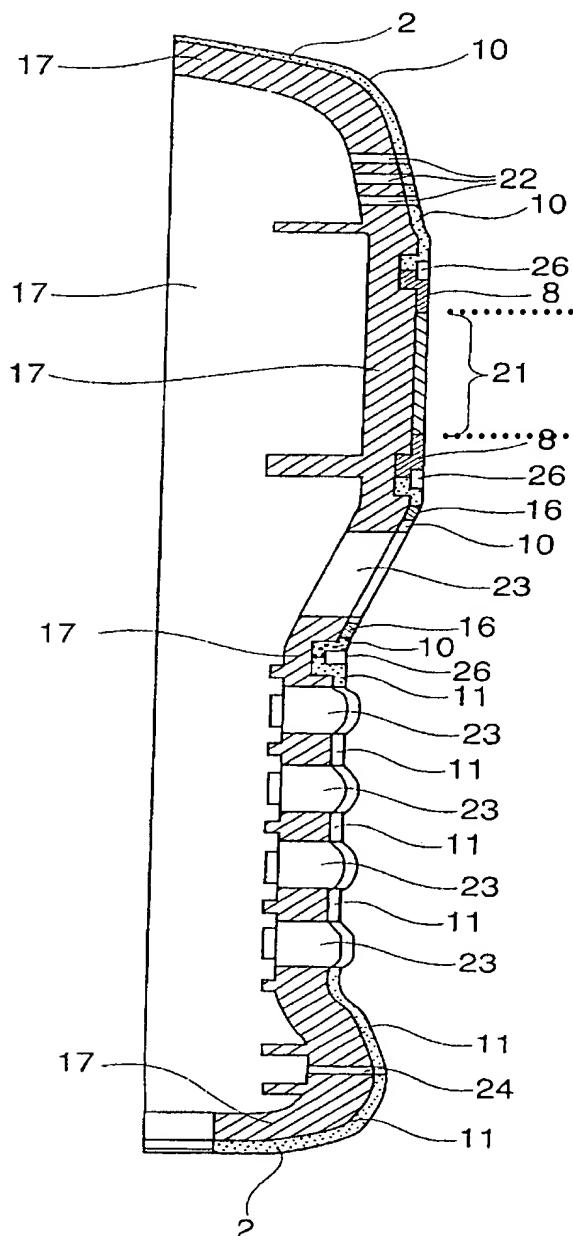


FIG. 3

- 1 Foil decorating layer
- 6 Symbol layer
- 8 Black color-hiding portion
- 12 White color-hiding layer
- 15 Adhesive layer
- 17 Transparent molded article
- 21 Transparent display window
- 22 Voice output through-hole
- 23 Push button through-hole

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FIG. 5

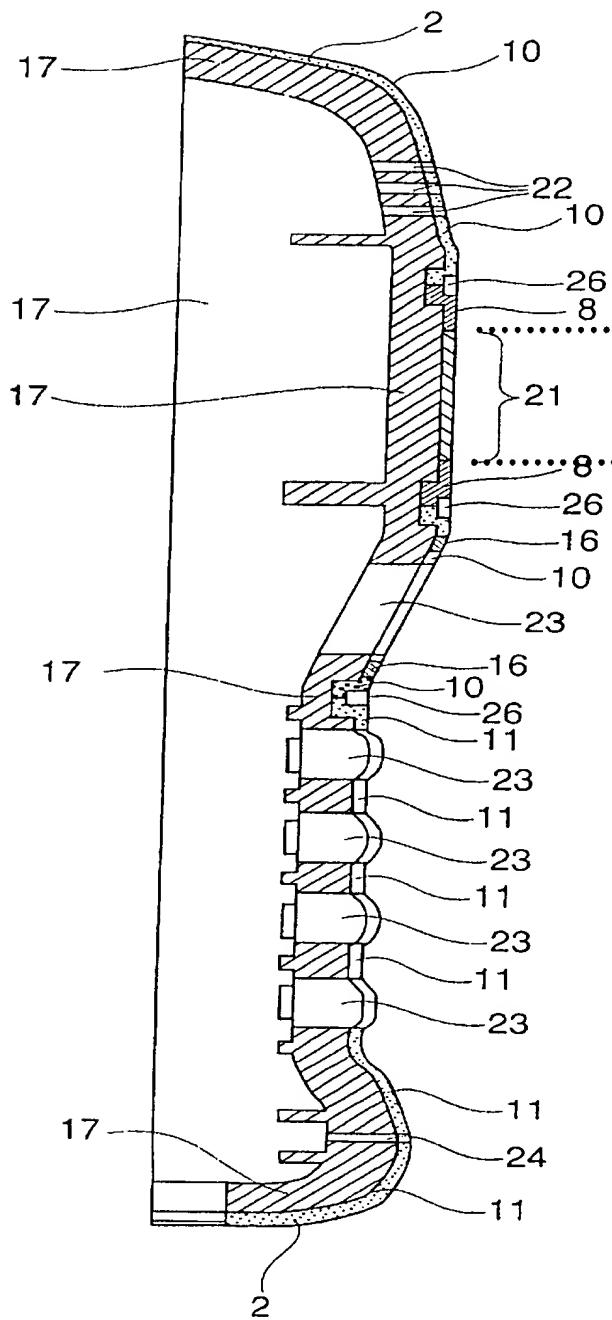
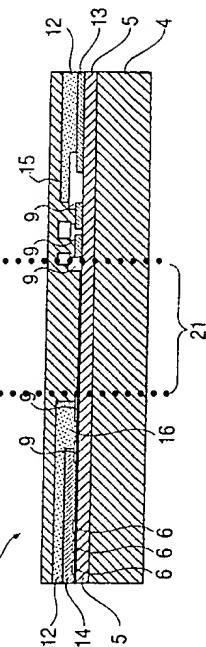


FIG. 4



- 4 Peelable base film
- 5 Surface protective layer
- 6 Symbol layer
- 8 Black color-hiding portion
- 12 White color-hiding layer
- 15 Adhesive layer
- 17 Transparent molded article
- 21 Transparent display window
- 22 Voice output through-hole
- 23 Push button through-hole